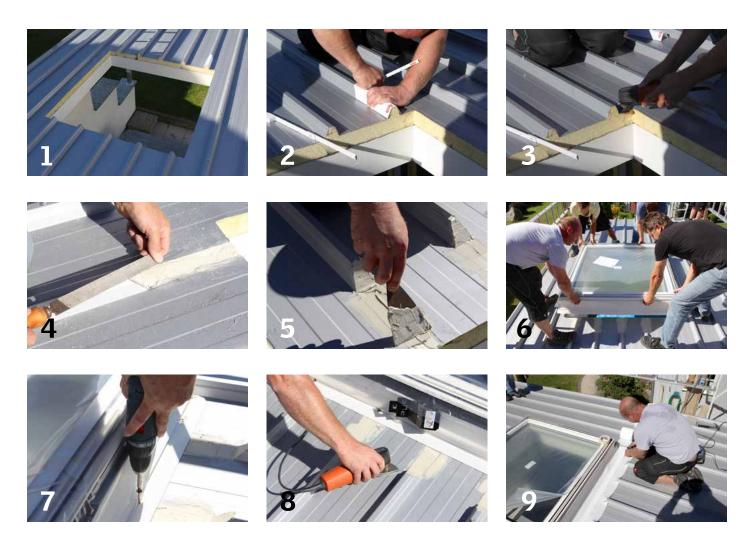


## Installation with waterproof coating

on metal sandwich panels

When installing a flat roof window in a metal sandwich panelled roof with a waterproof coating, great care must be taken when cutting out and installing the fleece band – especially in the corners. An accurate cut will ensure a clean, professional finish. VELUX flat roof windows have an exceptional adhesive surface for this type of coating, and the flashing can be finished quickly.

This handy guide takes you through the installation process step by step. Please read the complete installation instructions before installing your VELUX flat roof window with waterproof coating.



- **1.** Prepare the hole in the sandwich panels
- **2.** Make a template for cutting the tops of the sandwich panels on both sides
- **3.** Mark according to the template and cut the tops of the sandwich panels
- **4.** Smooth the sharp metal edges of the sandwich panels
- **5.** Fill in the holes so that they are smooth with the surface of the roof
- **6.** Position the VELUX flat roof window on the sandwich panels
- **7.** Predrill the window and screw it in place according to the installation instructions
- **8.** Clean the roof where the waterproof coating will be applied for better adhesion
- **9.** Pre-cut the fleece band around the window

















- **10.** Use tape to mark the area where the coating will be applied
- 11. Apply the first layer of waterproof coating to the window and the sandwich panels
- 12. Apply the fleece band on top of the first layer of the waterproof coating
- **13.** Ensure that the fleece band fits the corners
- **14.** Apply the second layer of waterproof coating to the fleece band on the window and sandwich panels
- **15.** Mount the dome on top of the window
- **16.** Install the rain sensor (only for model CVP)

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